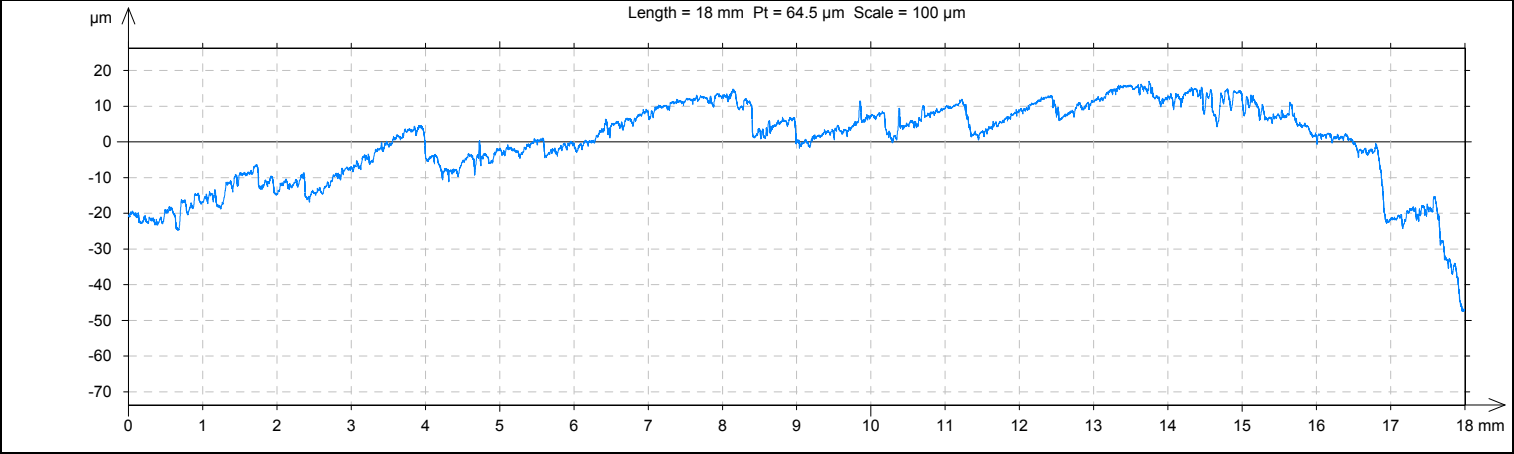
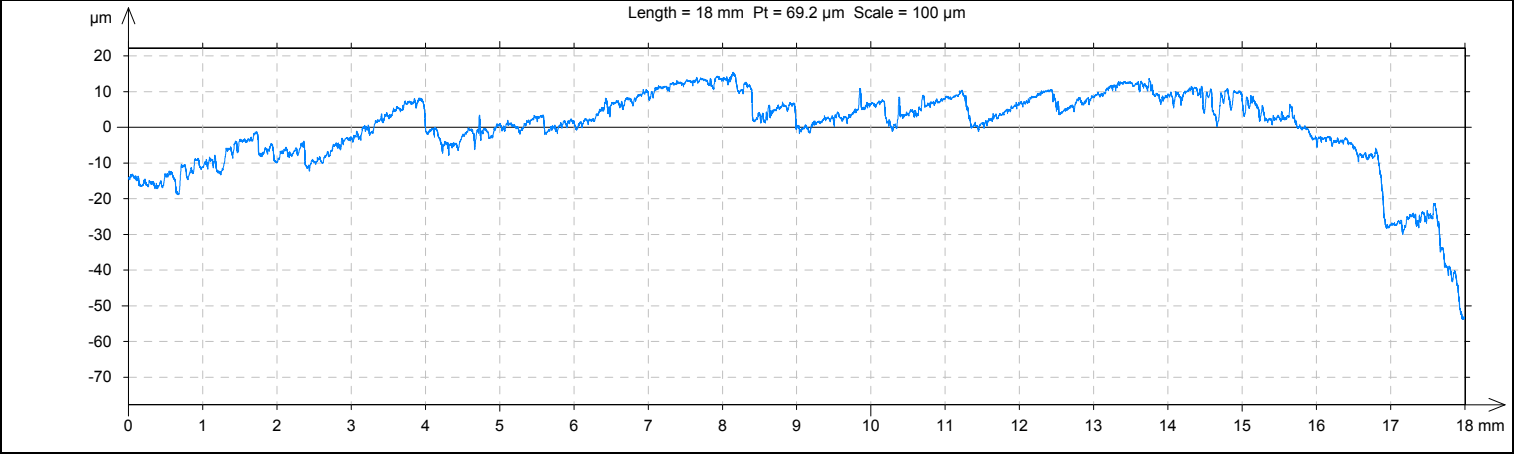


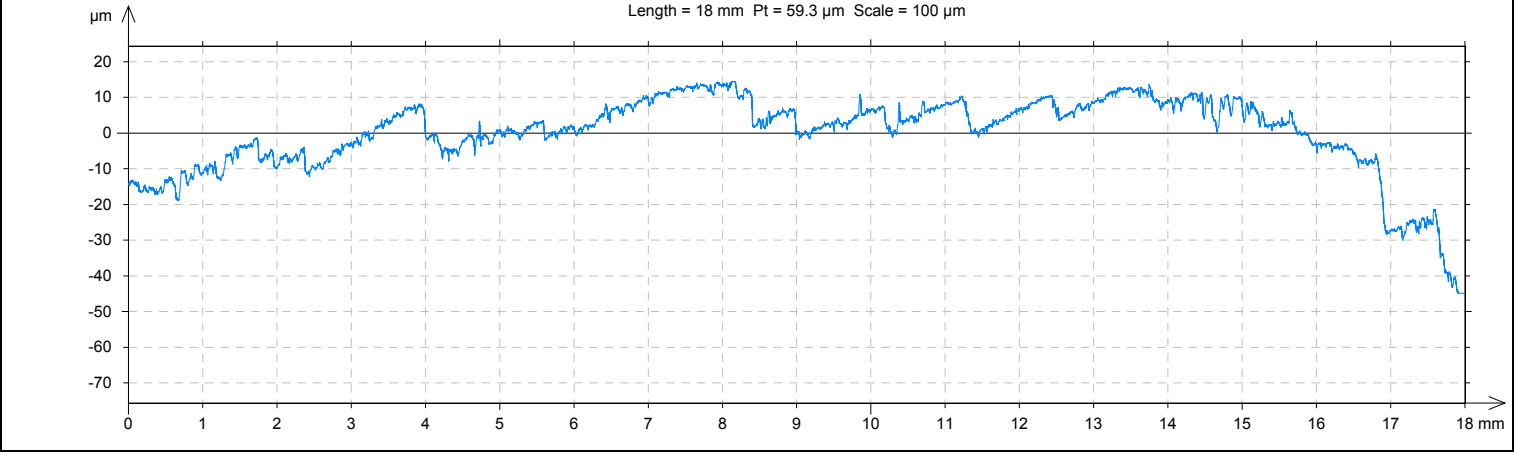
Změřený profil



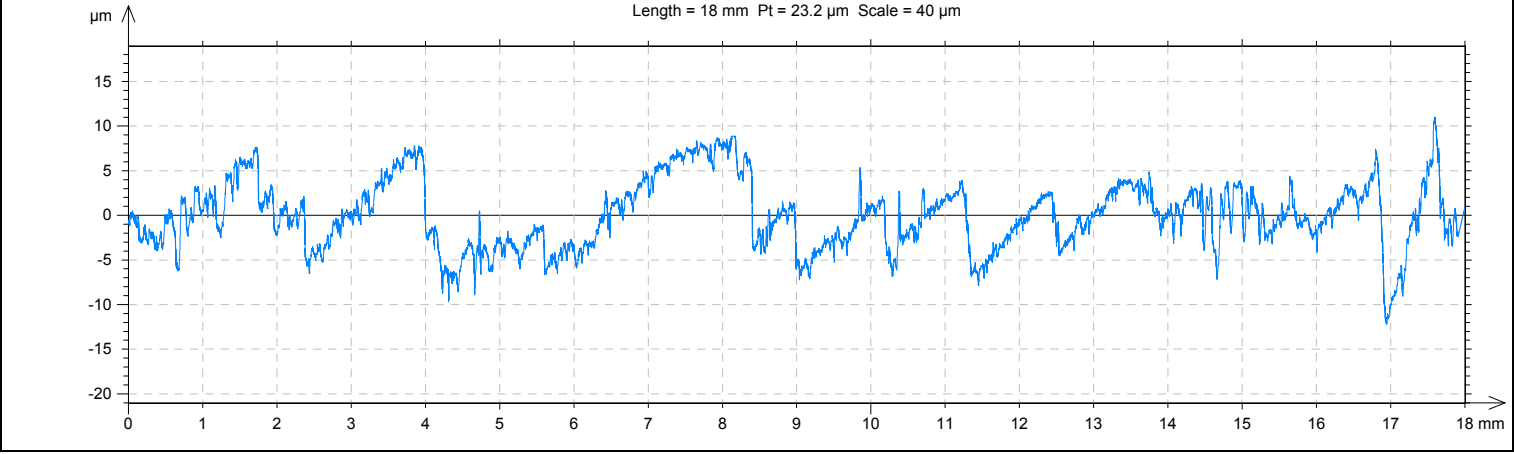
Vyrovnaný profil



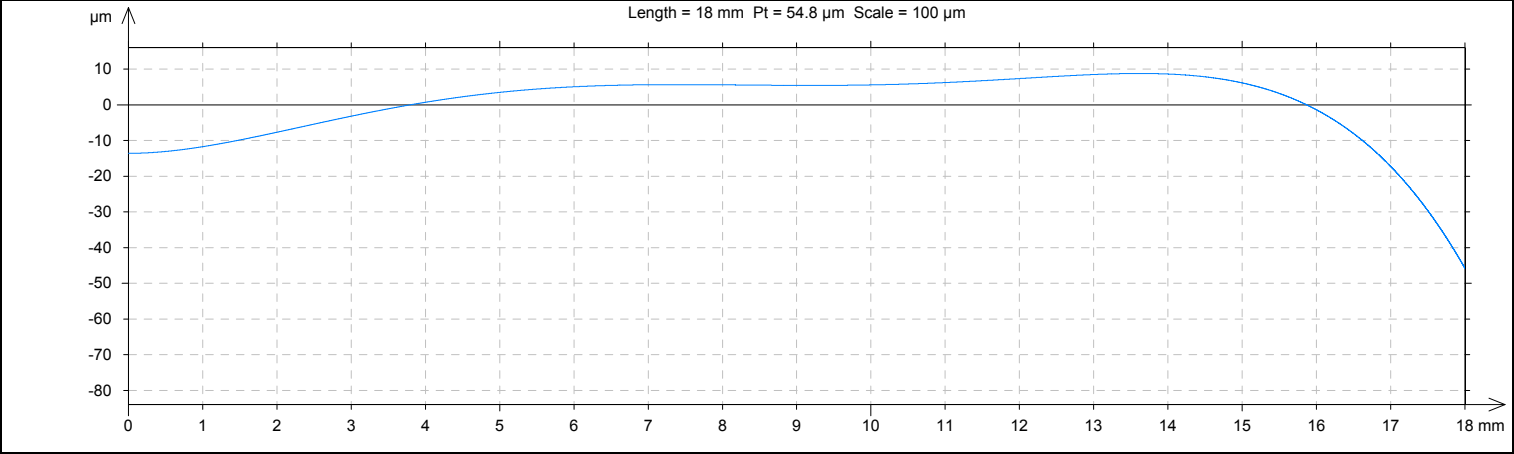
Thresholding



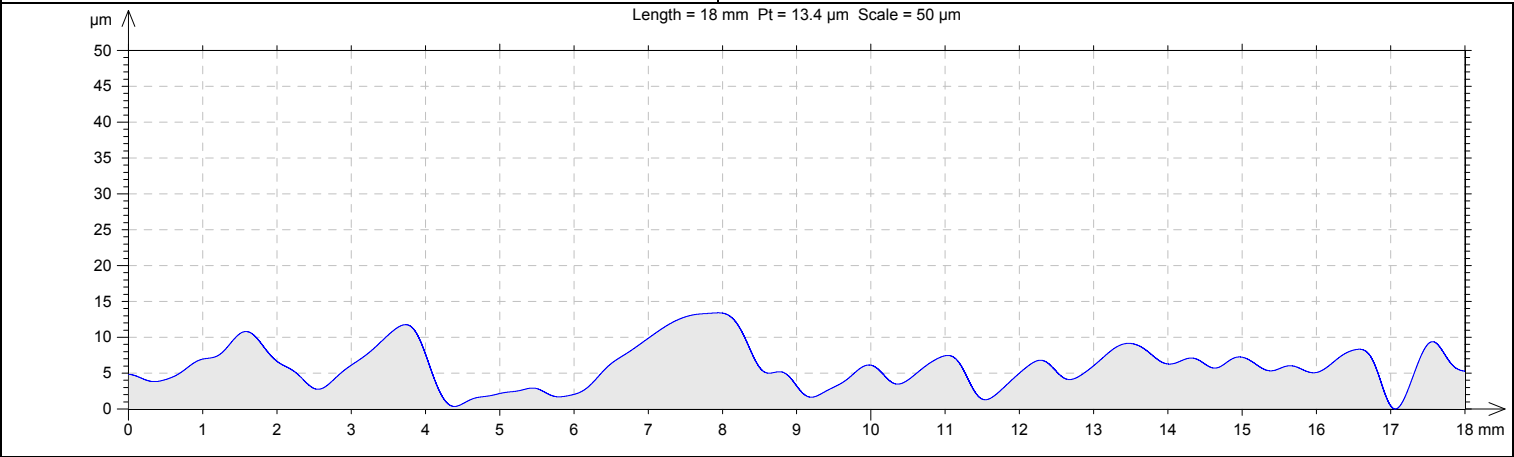
Odstranění tvaru - polynomem 5. řádu



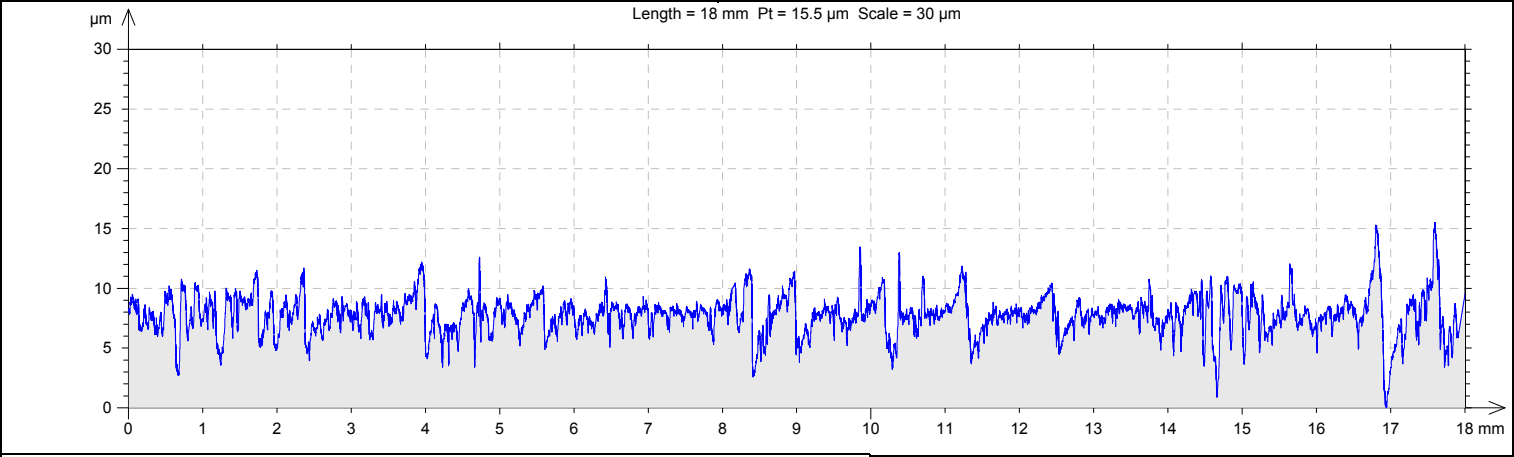
Samotný tvar



Vlnitost povrchu - Gauss, cut-off 0,8 mm_celá díra



Drsnost povrchu - Gauss, cut-off 0,8 mm_celá díra



Parameters calculated on the profile dira 5_2 > ... >
Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

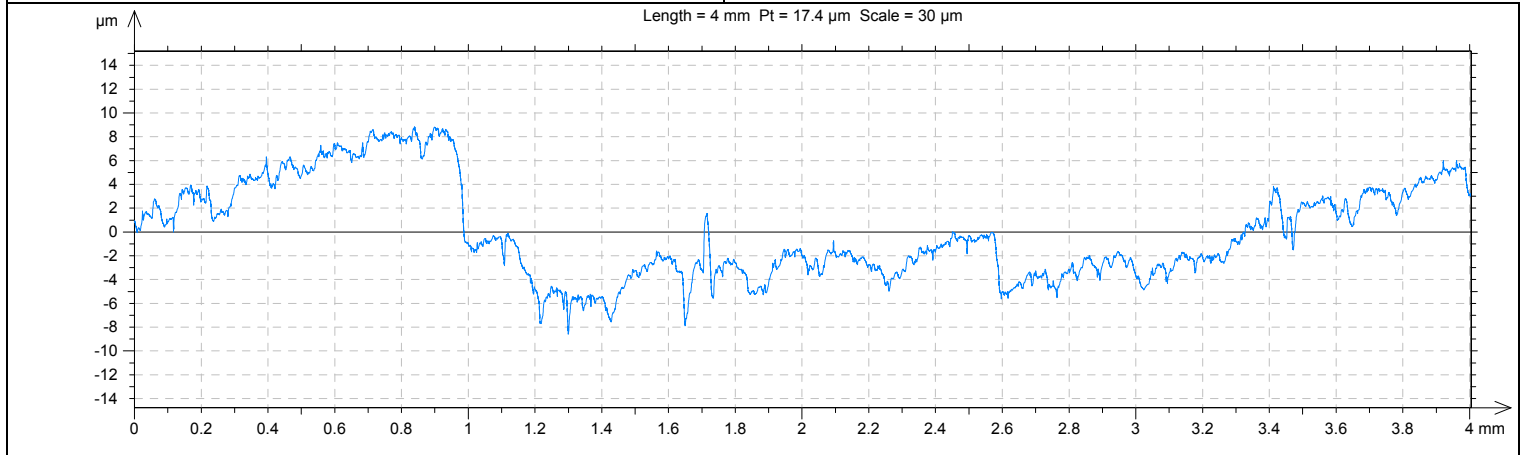
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 1.01 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 7.17 μm
Rz: Maximum Height of roughness profile.
RSm = 0.0837 mm
RSm: Mean Width of the roughness profile elements.

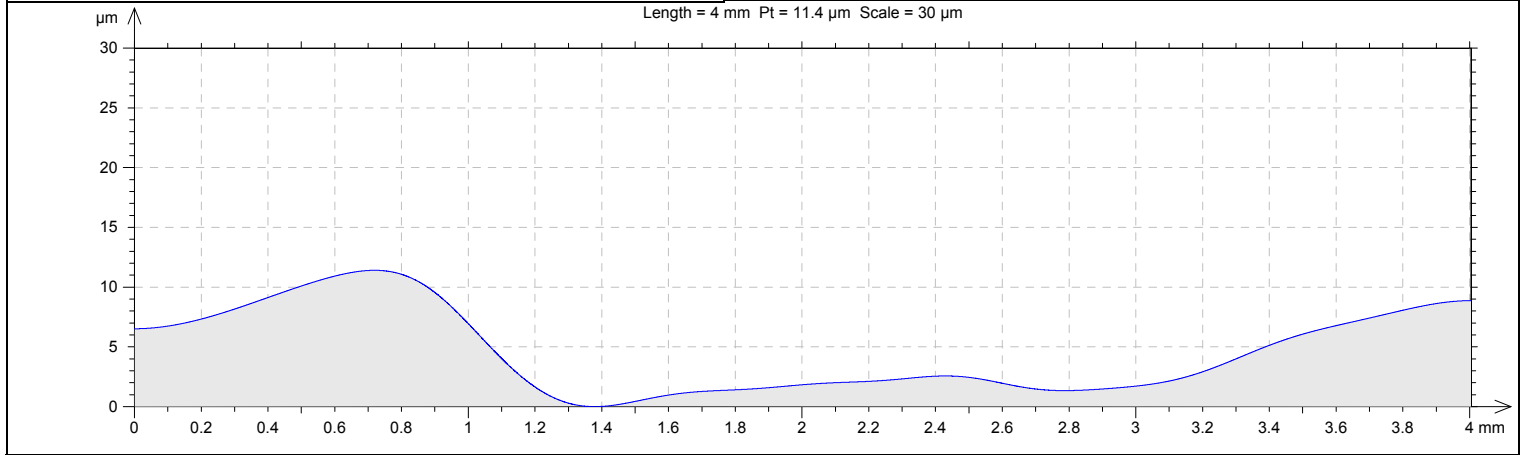
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.324 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.09 μm
Wz: Maximum Height of waviness profile.
WSm = 0.932 mm
WSm: Mean Width of the waviness profile elements.

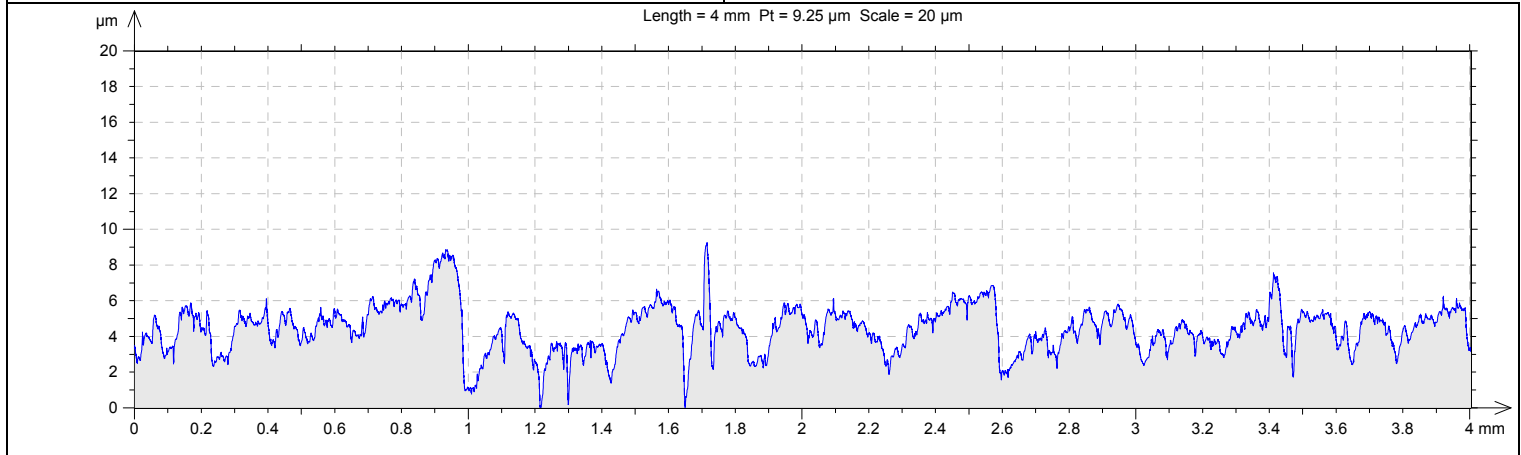
Samotná drsnost_výjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_výjezd vrtáku



Parametry drsnosti_výjezd vrtáku

Parameters calculated on the profile dira 5_2
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 μm .

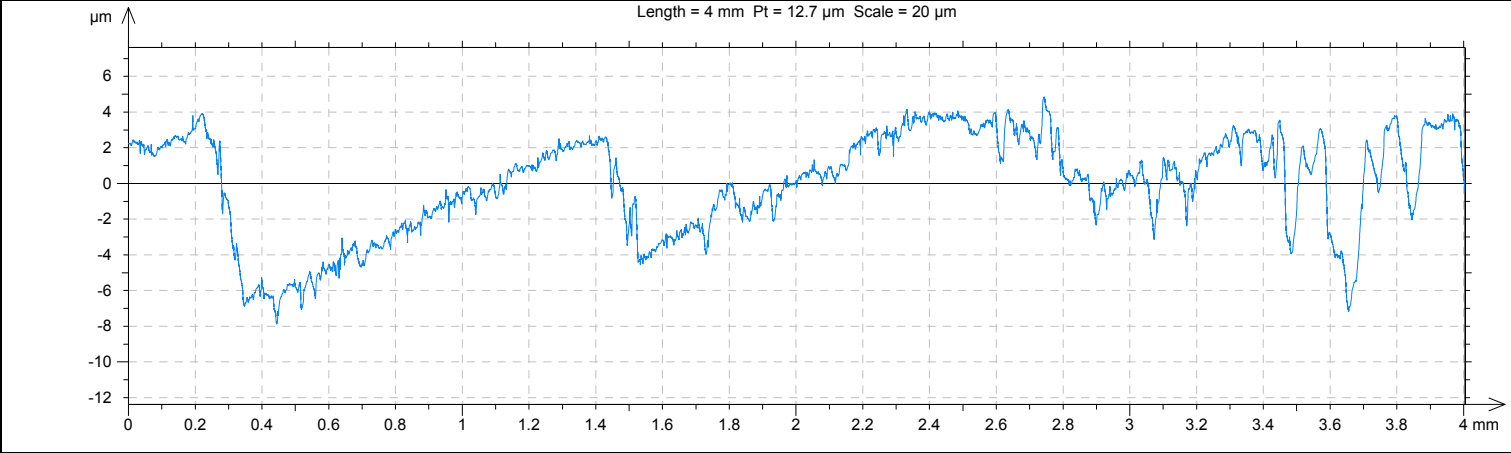
Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 0.903 μm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 6.94 μm
Rz: Maximum Height of roughness profile.
RSm = 0.084 mm
RSm: Mean Width of the roughness profile elements.

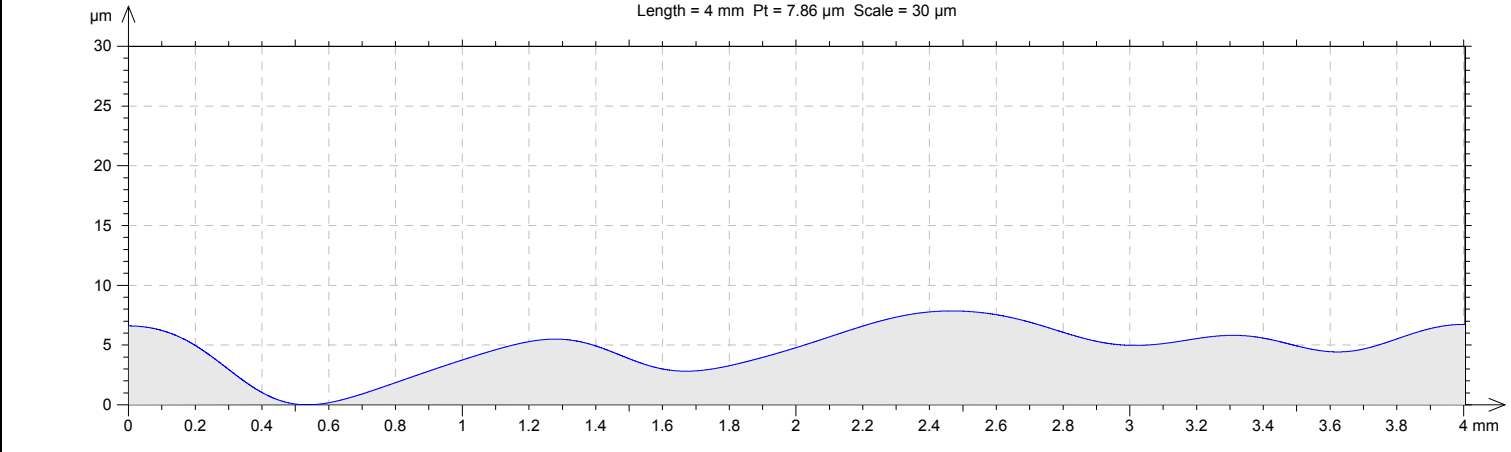
Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.313 μm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.08 μm
Wz: Maximum Height of waviness profile.
WSm = 1.03 mm
WSm: Mean Width of the waviness profile elements.

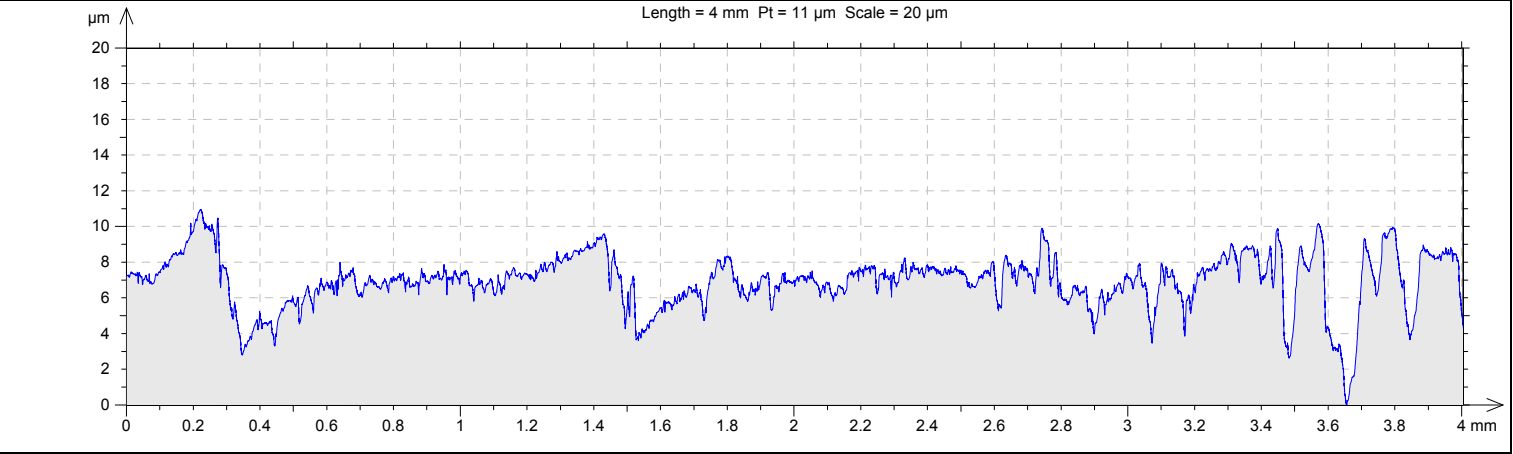
Samotná drsnost vjezd vrtáku



Vlnitost povrchu - Gauss, cut-off 0,8 mm vjezd vrtáku



Drsnost povrchu - Gauss, cut-off 0,8 mm_vjezd vrtáku



Parametry drsnosti_vjezd vrtáku

Parameters calculated on the profile dira 5_2
> ... > Roughness, Gaussian Filter, 0.8 mm

* Parameters calculated as average value of all sampling lengths.
* A microroughness filtering is used, with a ratio of 2.5 µm.

Roughness Parameters, Gaussian filter, 0.8 mm

Ra = 0.703 µm
Ra: Arithmetic Mean Deviation of the roughness profile.
Rz = 5.61 µm
Rz: Maximum Height of roughness profile.
RSm = 0.0652 mm
RSm: Mean Width of the roughness profile elements.

Waviness Parameters, Gaussian filter, 0.8 mm

Wa = 0.319 µm
Wa: Arithmetic Mean Deviation of the waviness profile.
Wz = 1.03 µm
Wz: Maximum Height of waviness profile.
WSm = 0.961 mm
WSm: Mean Width of the waviness profile elements.